

PF96

01.11.2014

PORE FILLER

DESCRIPTION

One-pack filler specially developed to seal small pores in the surface of plastic parts.

PRODUCTS

PF96 Pore Filler

PROPERTIES

- Fills small pores in plastic parts and sanded polyester putties.
- Ensures a perfect finish on porous substrates.

SUBSTRATES

- Well-cleaned plastics.
- Sanded polyester putties.

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

PF96

01.11.2014

PORE FILLER

SURFACE PREPARATION

1. Remove all contaminants. Surface should be dry and free from dirt, oil and grease and must be free from mould release agents.
2. Preheat 60 min at 60°C before cleaning plastic parts. Allow the mould release agents to exude.
3. Degrease with a correct final cleaner/degreaser and wipe dry with a clean cloth. The extent of the cleaning required depends on the type and quantity of mould release agents present. The use of an ultra fine sanding pad to assist in the cleaning process is recommended.
4. Apply PF96 with a lint-free cloth preferably moistened with 3911WB. Exerting pressure on the surface will allow in depth penetration of the product to obtain the sealing of the open pores.
5. Wipe dry with a clean, lint-free cloth and remove any surplus PF96. Do not clean or wipe with a damp cloth afterwards to refrain from removing the product out of the pores.
6. Tack rag if required.
7. Depending substrate requirements, apply a correct plastic primer.

AIR DRYING

- At 20°C ambient temperature approximately 5 min till flat.

REMARKS

- Material has to be at room temperature (18-25°C) before use.

SAFETY

This product is classified according to regulation (EC) 1272/2008 (CLP). Consult Safety Data Sheet prior to use. It is strongly recommended to use appropriate personal protection equipment during application. Observe the precautionary notices displayed on the container.

PF96

01.11.2014

PORE FILLER

All other products referred to in the paint system build-up are from Cromax®. System properties will not be valid when the related material is used in combination with any other materials or additives not belonging to Cromax®, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.